



BILL OF MATERIALS			
ITEM	PART NO.	QTY	DESCRIPTION
*1	KH275	3	PIPE 2.38ODX.154WX5.00'
2	JR83A	12	U-BOLT ASSY 1/2 X 2-1/2
3	KY14	2	BAR SIDE ARM 6X.38X6.75" HDG
4	SEE CHART	4	U-BOLT
5	SEE CHART	2	MOUNTING PLATE
6	250011G	8	WASHER 1/2 HARDENED FLAT
7	110143	8	NUT HVY HEX 1/2 (13 UNC) HDG
8	110160	8	NUT HVY HEX PAL 1/2 HDG

ASSY P/N	PIPE LEG (O.D.)	MTG PLATE (QTY-2)	U-BOLT (QTY-4 EA.)
SA324A	2.38-4.50	KH1614	JR83 JR84 JR89 JR85 JR88
SA356A	5.56-6.63	KH1615	JR86 JR87
SA38A	8.75	KH1716	JR90S
SA310A	10.75	KH1960	JR110
SA312A	12.75	KH1961	JR120

- NOTES**
1. WASHERS ARE PROVIDED FOR ALL SLOTTED HOLES.
 2. THIS SIDE ARM IS DESIGNED FOR AN ALLOWABLE ANTENNA LOADING OF 300# THRUST.
 3. SIDE ARM MOUNTING PLATES MUST BE LOCATED AS CLOSE AS POSSIBLE TO LEG-BRACE INTERSECTION.
 4. SIDE ARM ORIENTATION MAY VARY FROM TOWER AXIS.
 - ** 5. CHECK TOWER ASSY DWG. FOR LEG SIZE TO DETERMINE ASSY NO. REQUIRED.
 - * 6. IF 8' (P/N: KH2229) MOUNTING PIPE IS NEEDED INSTEAD OF 5' (P/N: KH275) MOUNTING PIPE IN ITEM #1, ADD AN 8 TO THE END OF THE P/N. (EXAMPLE: SA324A8)
 7. NUMBERS SHOWN IN BALLOONS DENOTES ITEM NUMBER IN BILL OF MATERIAL.

FILE NO.

REVISIONS				
REV.	DESCRIPTION	DWN	CHK	APP
2	UPDATED TO NEW STANDARDS. FIXED BALLOON CALLOUTS	CEJ	KTL	DWG
DATE: 12/06/17				

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3' S.A. ASSY FOR STR & TAP TWR SEC. MOUNTING

DWN: JDM	CHK'D: KTL	DATE: 03/19/99
ENGR: TWS	SHEET #: 1 OF 1	
PRJ. ENGR:	PRJ. MANGR:	
DRAWING NO: C990849		REV: 2