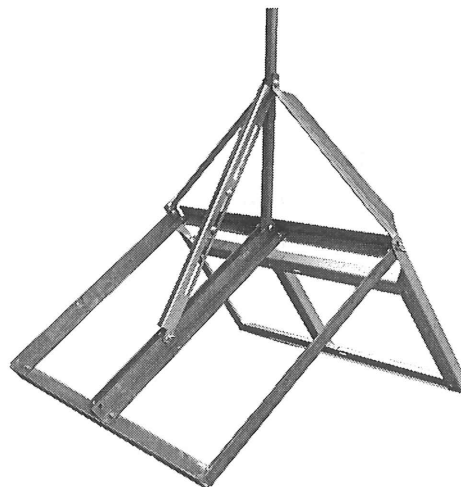


Peak Non Pen w/ Mast Assembly

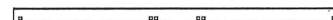
Bill of Materials	
Qty	Description
2	Bolt - 5/16" x 2-1/2" Carriage bolt
18	Bolt - 5/16" x 3/4" Carriage bolt
20	Nut - 5/16" Locking Kep Nuts
12	Washers
1	40" x 1.25" 18ga Mast
2	35" Long Rails
4	28" Short Rails
1	Adjustable support assembly
2	24" Lateral support arms
2	35" Peak tray rails (ends)
2	22" Peak tray rails
1	15" Peak tray center support rail



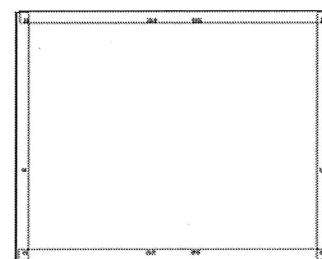
Assembly Steps:

****It is recommended to assemble mount with loosely secured nuts until all parts are in place and frame is square, then tighten down****

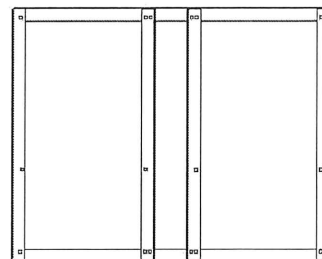
- ✓ Assemble the outer frame by first laying two of the long rails approximately 30" apart
 - Insert a short carriage bolt from the bottom at the end of each rail end pointing upward



- ✓ Connect two short rails on top of the 4 bolts to form a rectangle.

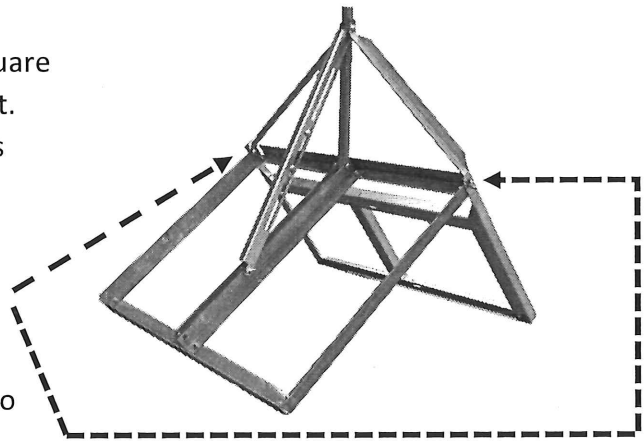


- ✓ Place remaining 2 short rails parallel to each other, separated by enough space to accommodate the mast.
- ✓ From the underside of the frame, insert the 4 remaining carriage bolts upward and connect the inner short rails to the frame with a lock nut.



- ✓ Align the hole at the bottom of the mast with the 2 square holes and secure with long carriage bolt with a lock nut.
 - The mast should favor the end of the rail that is further away from the center holes.

- ✓ Using 2 short carriage bolts secure the 2 braces on the outside end of the frame.
 - In addition to the braces, this same bolt will also hold the peak tray.



- ✓ Using a long carriage bolt, secure the adjustable support arm, the two lateral support braces, and the mast together.

- ✓ Tighten all nuts to secure – **it is recommended to inspect hardware at least every 6 months to verify components remain securely fastened.**

****MAST SHOULD FAVOR SIDE FURTHER FROM CENTER HOLES****

****MAKE SURE ALL HOLES FAVOR THE SAME SIDE!****

