




(INSTALL WARNING SIGN IN BOTTOM 5' OF STRUCTURE)

STEP BOLTS SPACING AT SECTION JOINTS MAY NOT BE CONSISTENT WITH THE SPACING THROUGHOUT THE STRUCTURE. FLANGE PLATES AT SECTION JOINTS, GUYS, ATTACHMENTS TO LEGS, ETC. MAY BE AN OBSTRUCTION TO CONTINUOUS CLIMBING.

1. STEP BOLTS MUST BE TURNED UNTIL THE FRONT EDGE OF THE BOLT TOUCHES THE SIDE OF THE STRUCTURE.
2. STEP BOLTS ARE SUPPLIED FOR CONSTRUCTION PURPOSES AND ARE NOT INTENDED FOR USE BY UNQUALIFIED PERSONNEL.
3. DEVIATION FROM PERFECT ALIGNMENT IS ACCEPTABLE. SOME SPACING INCONSISTENCY MAY EXIST AT SPLICE LOCATIONS.
4. IF STEP BOLTS ARE BELIEVED TO PRESENT SAFETY PROBLEMS TO PERSONNEL, DO NOT INSTALL THE STEP BOLTS.

FILE NO.		Standard-SSV			
REVISIONS					
REV.	DESCRIPTION	OWN	CHK	APP	
1	DATE: Aug/21/2005				
2	DATE: Aug/21/2005 UPDATED				
3	DATE: Aug/22/2005 ADDED WARNING SIGN	JDM	HA	HA	
4	DATE: Mar/15/2006 REVISED GENERAL NOTES	JDM	JWS	HA	
5	DATE: Feb/28/2007	JDM	M,F	HA	
DWG REFERENCE					
<div><div></div><div>6718 WEST PLANK ROAD PEORIA, IL 61604 TOLL FREE 800-727-ROHN</div></div>					
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STEP BOLT INSTALLATION DETAIL					
DWN:		CHK'D:	DATE:		
OH		TWS	Apr/16/1974		
ENGR:					
CW					
DRAWING NO:					REV:
B651264					5